

Work Order ID 152544

Friday, October 28, 2016 8:46:24 AM

152544

Page 1

Item ID: D412-1008-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ski Clamp Installation

Start Date: 10/28/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/28/2016 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D412-1008-011

A

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-1008-011 CHG001

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D412-1008-011 B119155DISASSMEBLE KIT ENTIRELY
RETURN PARTS TO STOCK UNDER ORIGINAL B/N

OCT 28 2016

58-6
9
SVQ

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Item ID: D412-1008-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ski Clamp Installation

Start Date: 10/28/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/28/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

DAS
21
9-29

OCT 28 2016

Picklist Print

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Work Order ID: 152544

152544

Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 10/28/2016

Required Date: 10/28/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:B 14.04.21 DWG REV:A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4061-1 *D4061-1* Ski Cushion		Manufactured	No				Each	0.0000	**	-14	119172	OCT 28 2016	DAS 6 9-8
D412-1008-011 *D412-1008-011* Ski Clamp Installation		Manufactured	No				Each	5.0000	**	1		OCT 28 2016	DAS 6 9-8
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG014				5					
					119155			5					
D5083-1 *D5083-1* Ski Adapter Clamp		Manufactured	No				Each	7.0000	**	-2		OCT 28 2016	DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				7					
					119173			7					
D5083-3 *D5083-3* Ski Adapter Clamp		Manufactured	No				Each	20.0000	**	-10	2	OCT 28 2016	DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				20					
					119174			20					
D5083-5 *D5083-5* Ski Adapter Clamp, Fwd		Manufactured	No				Each	28.0000	**	-2	10	OCT 28 2016	DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				28					
					119175			28					

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Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 10/28/2016

Required Date: 10/28/2016

Start Qty: 1.00

Required Qty: 1.00

D5084-1 Manufactured No

Each 73.0000 -24

D5084-1

Radius Block

OCT 28 2016

DAS
6
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST149	73	
115257	3	
119176	70	

24

D5084-3 Manufactured No

Each 29.0000 -4

D5084-3

Radius Block

OCT 28 2016

DAS
6
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST149	29	
115258	10	
119177	19	

4

MS21042L5 Purchased No

Each 342.0000 -32

MS21042L5

Nut

1288/0

OCT 28 2016

DAS
6
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	53	
m127813	53	
ST303	289	
m135297	119	
m135544	100	
m135774	70	

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Work Order ID: 152544

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Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 10/28/2016

Required Date: 10/28/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

Each

1,257.000

-32

NAS1149D0563.J

Washer

****126317**

OCT 28 2016
DAS
6
9-89

Location

Loc Qty

Loc Code

GA

117

m125807

2

m133769

115

ST263

1041

m135470

341

m135774

700

ST269

99

m128257

99

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May-12-14 9:18:15 AM

Page 1

Work Order ID: 119155

119155

Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:B 14.04.21 DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4061-1		Manufactured	No				Each	5.0000		14 384		DAS 28 9-89	JUN 12 2014
D4061-1													
Ski Cushion													

DAS
31
9-89

Location

Loc Qty

Loc Code

ST450

5

107122

2

107396

3

D5083-1		Manufactured	No				Each	0.0000		2 12		DAS 28 9-89	
D5083-1													
Ski Adapter Clamp													

DAS
31
9-89

D5083-3		Manufactured	No				Each	0.0000		10 60		DAS 28 9-89	
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D5083-3													
Ski Adapter Clamp													

DAS
31
9-89

D5083-5		Manufactured	No				Each	0.0000		2 12		DAS 28 9-89	
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D5083-5													
Ski Adapter Clamp, Fwd													

DAS
31
9-89

D5084-1		Manufactured	No				Each	0.0000		24 144		DAS 28 9-89	
---------	--	--------------	----	--	--	--	------	--------	--	--------	--	-------------------	--

D5084-1													
Radius Block													

DAS
31
9-89

D5084-3		Manufactured	No				Each	0.0000		4 24		DAS 28 9-89	
---------	--	--------------	----	--	--	--	------	--------	--	------	--	-------------------	--

D5084-3													
Radius Block													

DAS
31
9-89

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Work Order ID: 119155

119155

Parent Item: D412-1008-011

D412-1008-011

Parent Item Name: Ski Clamp Installation

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 6.00

Required Qty: 6.00

MS21042L5

Purchased

No

Each

1,218.000

32 192
**

DAS
28
9-89

JUN 06 2014

MS21042L5

Nut

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

1

117611

1

Return2014

8

125684

8

ST315

3

m127304

3

ST509

1206

m127813

500

m128810

706

Each

0.0000

32 192
** 126319

DAS
28
9-89

NAS1149D0563P

Purchased

No

NAS1149D0563P

Washer

DAS
31
9-89

per attached
Suzie

DAS
06
9-89

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Shop Packet Print

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